

Stone Machinery Preventive Maintenance

Special Summer Deal 2009...

Hurco BMC30/40/50/64 Products

Hurco VMX24/30/42/50/64

\$749 per machine (Travel included)

Coolant System

- Remove/check pump and motor (Two motors on VMX)

Way Lube System

- Inspect filters
- Inspect lines and fittings
- Check operation
- Verify lube/pump operation

Air System

- Inspect filters
- Check pressure/adjust regulator
- Inspect system for leaks

Electrical System

- Clean electrical cabinet
- Check voltages
- Inspect connections/terminals
- Adjust tool change prox's
- Inspect electrical-ground connections
- Clean fan filter
- Check limit switches/safety locks
- Inspect/adjust motor axis belts
 - **Bring software to current version**

Mechanical System

- Check machine level*
- Verify spindle sweep *
- Check spindle lube and air blast
- Check spindle-orientation alignment
- Change tool changer oil
- Inspect drive belts
- Inspect and adjust tool-changer system*
- Inspect spindle-taper condition
- Inspect way covers and wipers
- Check drawbar height
- Inspect rigid-tap encoder operation
- Check tool-change operation
- Clean/lubricate tool changer*
- Inspect counterbalance system
- Inspect lines, hoses & cables



*Stone Machinery offers the following Preventive Maintenance special from 6/1/2009 until 9/30/2009 on existing machine installations from 1994 machines and newer. Additional items, if required, not to exceed \$50 labor per item such as leveling, tram adjustment, belt replacement and cleaning of tool-arm. Parts additional charge.

Call Stone Machinery Today at (800) 879-2788

We will schedule your Preventive Maintenance to fit your schedule

Ask to schedule the \$749 Preventive Maintenance Deal